

# LOCTITE 5061

October 2017

## PRODUCT DESCRIPTION

LOCTITE 5061 provides the following product characteristics:

<b>Technology</b>	Polyacrylate
<b>Product Type</b>	Sealant
<b>Chemical Type</b>	Polyacrylate, Aqueous Emulsion Base
<b>Appearance</b>	Soft, dry, light blue, pre-applied film
<b>Cure</b>	Non-curing
<b>Components</b>	One-component
<b>Application</b>	Thread sealing

LOCTITE 5061 is a pre-applied, non-curing, non-toxic aqueous based thread sealant with good high temperature and solvent resistance.

The coating is dry-to-the touch and ready for immediate use.

### Application Areas:

Sealing threaded components such as pipe couplings and fittings, with either parallel or tapered threads, against gases, aqueous and non-aqueous fluids up to a temperature of 150 °C. Particularly suitable in situations where threaded assemblies are required to be ready for immediate use in a high volume production environment where it may not be convenient to use a liquid sealant. LOCTITE 5061 can be used to seal effectively on a wide variety of substrates including metals and plastics. The sealing of flat faces can also be achieved with this product.

## TYPICAL PROPERTIES OF DRY MATERIAL

All properties described below refer to the dry pre-applied coating on parts as seen by end users.

## PERFORMANCE OF PRE-APPLIED MATERIAL

### Pressure Tests on Nut & Bolt Assemblies:

Sealing ability of LOCTITE 5061 on nut and bolt assemblies was tested under pressure at room temperature and after solvent ageing. The pressure rig allows testing of 5 assemblies simultaneously in accordance to MIL-S-46163A.

### Burst pressure at room temperature:

Pressure increased gradually to 16 bar and then held constant for 1 minute.

Test Procedure: MIL-S-46163A Pressure rig (modified)

Test Specimens: M10 Nuts & Bolts

Substrates	Pressure (Bar)	Quantity Tested	Result
Black Oxide Bolt Mild Steel Nut	16	15	No Leaks
Zn Dichromate	16	15	No Leaks
Zn Phosphate	16	15	No Leaks
Stainless Steel	16	15	No Leaks

### Torque Tension Ratio - K Value (Lubricity):

The torque tension ratio is a measure of the relationship between the torque input in an assembly and the resulting tension generated in the fastener.

It depends on the substrates and geometry of the test pieces. The values obtained in any one test are specific and relate only to the conditions at the time of testing.

It is therefore a comparative rather than an absolute measure of lubricity.

Test Specimens: M10 Nuts & Bolts  
Applied Torque: 40 Nm

Substrates	K Values	
	As received	5061
Black Oxide Bolts Mild Steel Nuts	0.22 - 0.38	0.16 - 0.28
Zn Dichromate	0.22 - 0.34	0.17 - 0.25
Stainless Steel	0.3 - 0.46	0.23 - 0.39

## TYPICAL ENVIRONMENTAL RESISTANCE

Test Procedure: MIL-S-46163A Pressure rig (modified)

Substrates: M10 Black Oxide Bolts & Mild Steel Nuts

### Chemical/Solvent Resistance:

Solvent	Temp.	Press.	100hr	500hr	1000hr
Water	90°C	4 bar	No leaks	No leaks	No leaks
Motor Oil	150°C	4 bar	No leaks	No leaks	No leaks

## DIRECTIONS FOR USE

### Preliminary Statement:

Prior to use it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

General

Information:

**This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidising materials.**

#### Application:

The product is a one component system consisting of an aqueous based liquid binder applied to fitting/ fasteners and dried at an intermediate convertor company.

This can take place at an intermediate convertor company or be done by the end user.

Guidelines on recommended mixing and drying conditions are available to convertor companies through the local Technical Service Centre.

The dry coated fitting/ fastener is ready for immediate use and can be assembled to its mating threaded component at any time within its on-part shelf life period.

For best performance the mating surface should be clean and free of grease.

Product is normally pre-applied to the threaded component in sufficient quantity to fill all engaged threads by agreement between the converter and the end user.

This product performs best in thin bond gaps, (0.05 mm).

Very large thread sizes may create large gaps which will affect sealing performance and function should be verified.

#### Storage:

Coated fasteners shall be ideally stored in a cool, dry location at a temperature between 8 to 21°C (46 to 70°F).

The onpart shelf-life period of a coated component is 4 years based upon date of application of coating.

For further specific shelf-life information, contact your local Technical Service Centre.

#### Data Range:

The data contained herein may be reported as a typical value and/or range (based on the mean value  $\pm 2$  standard deviations). Values are based on actual test data and are verified on a periodic basis.

#### Classification:

Please refer to the corresponding **Material Safety Data Sheets** for details on:

**Hazards identification**

**Transport information**

**Regulatory information**

## ADDITIONAL INFORMATION

### Disclaimer

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

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Reference **N/A**